



Jumbuck SS User Manual



READ THE USER MANUAL
BEFORE USING THE MACHINE
FOR THE FIRST TIME

This bandsaw is designed for café,
restaurants, home & mobile butchers

July 2025

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Thank You for choosing the Jumbuck SS.

We hope you will enjoy using this machine.

The Jumbuck SS has been designed for ease of use and to best serve the needs of café, restaurant, home and mobile butchery.

Please take a few minutes to read through this manual. This will assist with the correct use and trouble-free operation.

QUALITY COMMITMENT

As part of our commitment to constantly improve our products, we reserve the right to make changes to the design features of the Jumbuck SS to improve the overall performance.

WARRANTY INFORMATION

The Jumbuck SS comes with a one-year manufacturer's warranty for structural defects of machine, electric motor burnout and defects in materials and workmanship of the electronic breaker, under normal use. The blades are not covered by this warranty. This warranty is null and void if any modifications / repairs have been done by the purchaser and not a ButcherBuddy approved technician. Proof of Purchase must be provided for Warranty claims. See Page 27 for details required when making a Warranty claim.

DO & DON'T

It's important to follow safety guidelines when using a butcher bandsaw:

DO ...
 wear cut-resistant gloves
 wear safety goggles
 wear apron
 wear hairnet
 Non-slip safety shoes
 Always lower guard to within ½" (13mm) of product to be cut

REASON
Improved grip and control of the meat. Boost compliance and safety culture.
Cutting through meat and bone can send shards, fat, and blood flying. Goggles protect your eyes from impact and contamination.
Aprons made from cut-resistant materials (like stainless steel mesh or Kevlar blends) offer a barrier against accidental contact with sharp edges or bone shards.
Hairnets keep loose strands from falling into meat. Stray hairs can clog or interfere with machinery. Hairnets are often required by food safety regulations to ensure sanitary conditions.
Non-slip soles with deep tread patterns grip the floor, reducing the risk of sudden slips that could lead to serious injury. Also shields your feet from dropped meat, bones, or equipment. Comply with food safety standards.
If the meat were to slip / flip, your hand would meet the guard rather than the blade.

DON'T ...
 Don't use wire mesh gloves while operating a butcher bandsaw can be dangerous.
 Don't operate without training
 Don't reach near the blade while it's moving. e.g. Never attempt to retrieve meat or clean the table until the saw is turned off and unplugged.
 Don't force meat through the blade.
 Don't use damaged or dull blades.
 Don't get distracted. Stay focused when cutting meat with a bandsaw.

REASON
<ul style="list-style-type: none"> Wire mesh gloves are designed to protect against cuts and punctures, but they can get caught in the saw blade, leading to serious injuries.
<ul style="list-style-type: none"> you're more likely to make unsafe movements or misjudge blade positioning. - No instinctive safety as it is a learned activity.
<ul style="list-style-type: none"> Bandsaw blades move at high speed with sharp teeth designed to slice through bone and meat. Even a brief contact can cause deep lacerations, amputations, or worse. - You can't "pull back" fast enough to avoid injury once contact is made.
<ul style="list-style-type: none"> Forcing meat through the blade can cause kickback, twisting, or blade damage.
<ul style="list-style-type: none"> Cracked or bent blades can snap mid-operation. Inspect before each use.
<ul style="list-style-type: none"> Even a momentary lapse in attention can result in serious injury.

Content

Description	Page
Quality Commitment	3
Warranty Information	3
DO & DON'T	4
Introduction	7
Safety Instructions	7
What's in the crate	9
What's What and Where can I find it	10
Ready Steady Go	15
"HOW TO DO" GUIDE	
1. How to Change the blade	16
2. Adjusting alignment of top wheel	20
3. How to Clean machine	23
Troubleshooting	25
Technical Specifications	25
Warranty	27
Risk Assessment	29

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Introduction

Please take a few moments to carefully read through this manual. Correct maintenance and operation of this machine will provide the best possible performance from your BUTCHERBUDDY product.

Safety is a combination of common sense, staying alert and knowing how your Jumbuck SS works.

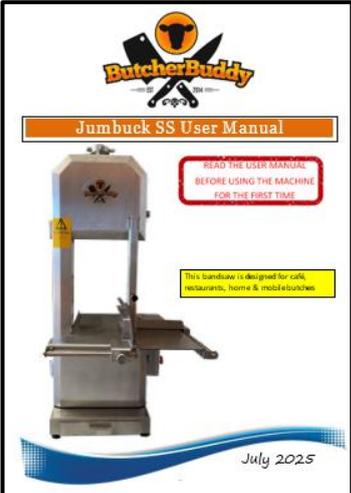
SAFETY INSTRUCTIONS

-  **Bandsaw blades are extremely sharp; handle with care.**
-  READ and become familiar with this entire instruction manual.
-  Work in well-lit area.
-  ALWAYS keep your work area clean, uncluttered and free of hazards.
-  NEVER let a saw run unattended.
-  Keep your eyes on the meat while you are cutting it.
-  Do not operate machine if you are not feeling well; are under the influence of drugs, alcohol, or medication that could affect your ability to use this machine properly.
-  It is essential to wear cut resistant protective gloves, an apron, and safety goggles when operating the Jumbuck SS. These safety measures help protect against cuts and flying debris.
-  Do not wear loose clothing e.g. gloves, neckties or jewellery e.g. rings, watches, bangles etc.) when operating the Jumbuck SS.
-  Keep guards in place and in working order.
-  Turn the power switch to OFF when you clean or finished using the Jumbuck SS
-  Check for alignment of moving parts, jamming, breakage, improper mounting, or any other conditions that may affect the machine's operation. Follow all maintenance instructions to keep the machine in good working condition. A machine that is improperly maintained could malfunction.
-  Any part that is damaged should be properly repaired by ButcherBuddy approved technicians.
-  Your space should be CHILDPROOF and ONLY adults should operate the Jumbuck SS.
-  DO NOT operate the Jumbuck SS if you are unwell; under the influence of drugs, alcohol, or medication that could affect your ability to use this machine properly.
-  Always unplug the machine before adjustments or servicing to prevent accidental start-up and injury.
-  This machine may only be operated by **ADULTS** who are properly trained or supervised.
-  To reduce the risk of accidental injury, turn the machine OFF and ensure all moving parts have completely stopped before walking away. Unplug from wall socket.
-  Regularly inspect the machine for any condition that may affect the safe operation. Inspect the blades for broken teeth before each use.
-  **STOP** machine in case of emergency using the EMERGENCY switch.

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What's in the crate

The following is included:

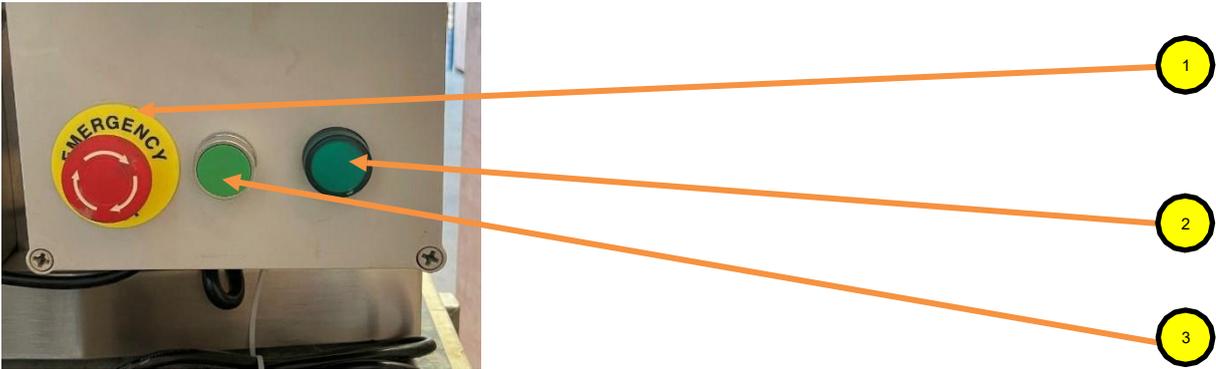
<p>Jumbuck SS</p>	
<p>User Manual</p>	

BUTCHERBUDDY prides itself on quality products and service excellence, ensuring that at the time of packaging, the contents supplied were fully functional and packed well.

Should you find any damage during transit, please contact your **BUTCHERBUDDY** dealer immediately. Supply photos of damage so that the transport Company that delivered your product, can investigate this matter.

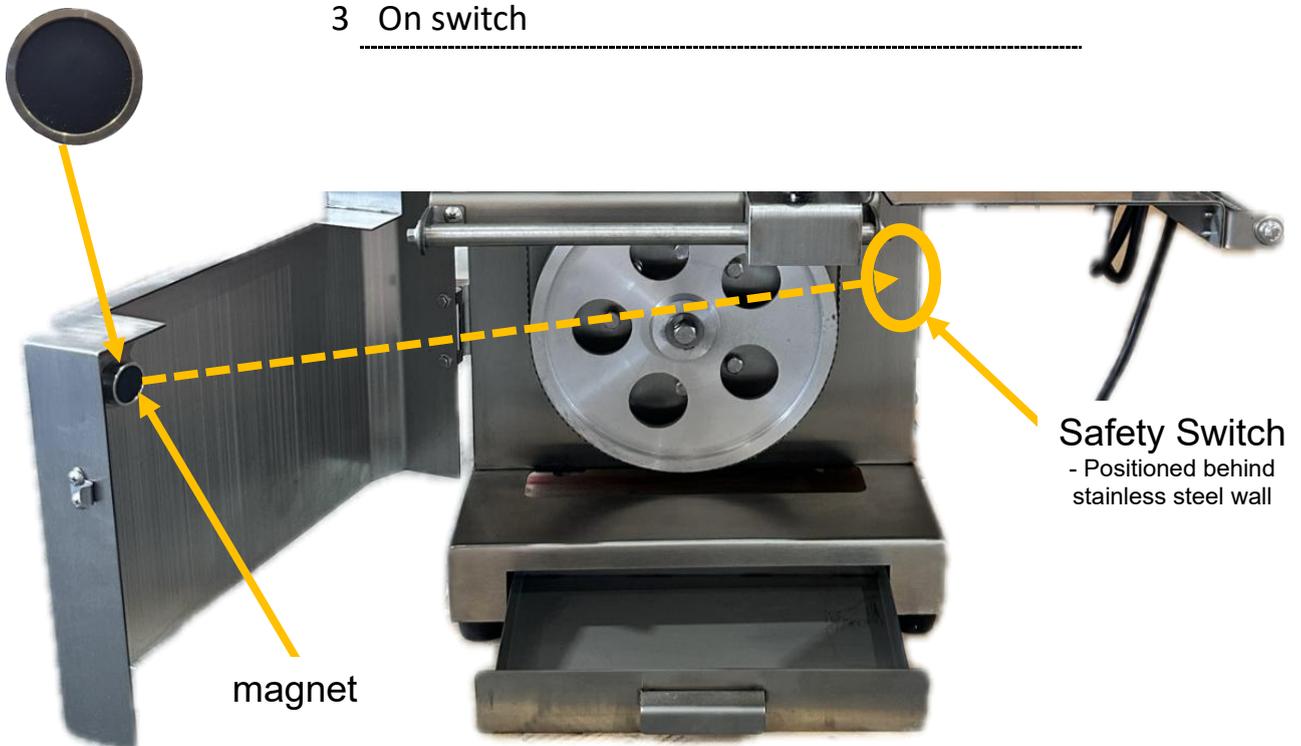
What's What and Where can I find it



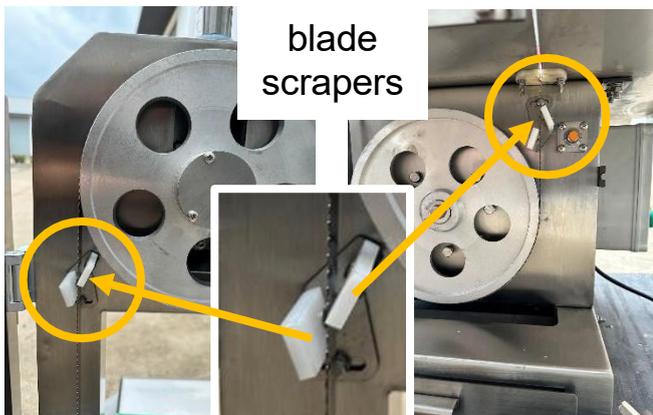
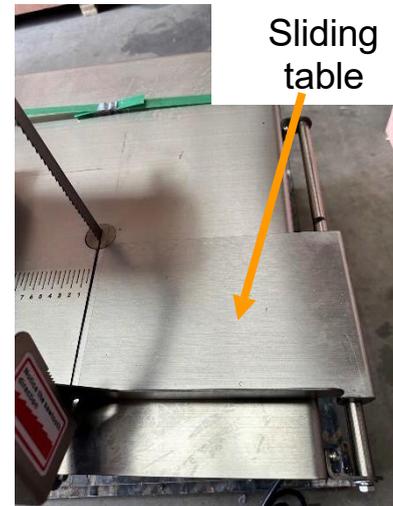


Electrical Box

- 1 **Emergency STOP switch**
- 2 Pilot light – When lit up, machine is on
- 3 On switch



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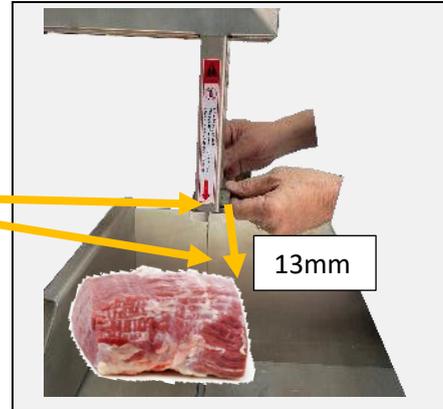
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BEFORE USING YOUR JUMBUCK SS

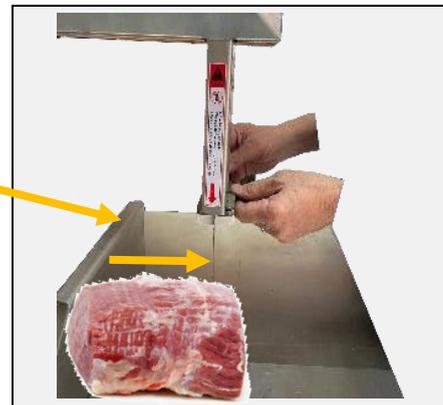
-  Inspect the blade for sharpness or damage, as dull or damaged blades raise accident risks.
-  Set blade tension and alignment as specified by the ButcherBuddy. Improper tension may cause the blade to bend or break.
-  Ensure all guards and guides are correctly adjusted and in place to avoid accidental blade contact.
-  Make sure the tabletop is clean and dry.
-  The machine and work area should be kept clean and free from debris. Floor is free of meat scraps and spills.
-  Ensure that the electrical cord is free from fraying and that no wiring is exposed.
-  Test the emergency stop and power switch — they must work instantly.
-  Ensure cables are not in walkways.
-  Test the Emergency Stop function to ensure it operates correctly on initial use each time.
-  Check that the power cord is plugged into approved outlet.
-  Ensure that the power cord is dry, properly secured, and positioned away from areas with foot traffic.
-  Notify people before powering on the bandsaw.

Ready Steady Go

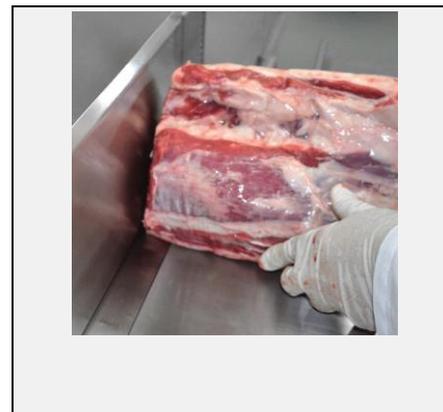
1. Insert power plug into wall socket. Adjust height of the safety guard to 13mm ($\frac{1}{2}$ ") above the meat to allow the meat to slide through efficiently.



2. Adjust the thickness guide to set the desired thickness of the meat.



3. Activate the Jumbuck SS by using the ON switch and carefully guide the meat through the machine. Ensure not to exert excessive force.



4. Repeat the procedure for various cuts of meat. Turn off the Jumbuck SS after cutting the meat.

**Stay focused
on this task to
prevent
serious injury.**

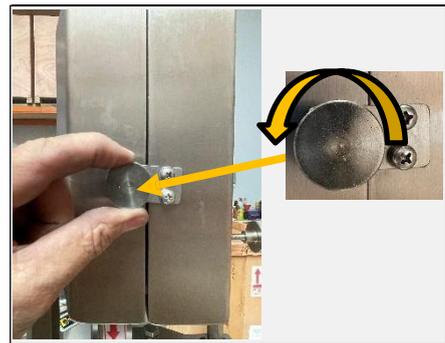
“HOW TO DO” GUIDE

CHANGING THE BLADE

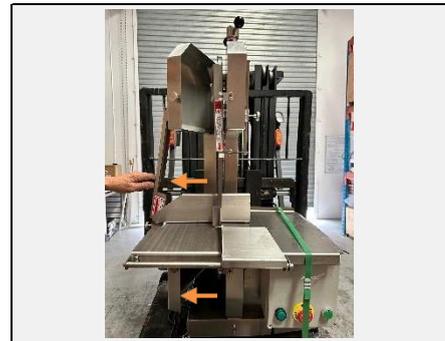
1. Turn top and bottom knob anti-clockwise...



2. ... like this to open the Jumbuck door.



3. Open door like this.



4. Turn blade tensioner anticlockwise to loosen the blade so it can be removed.

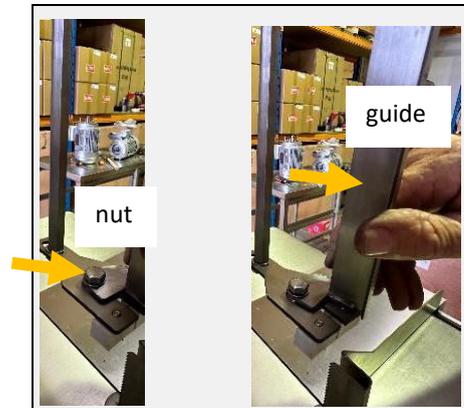


Please handle bandsaw blades with extreme caution, as they are very sharp.

5. Unhook the blade off the top wheel.



6. Move the guide to the right and loosen this nut. Now you're ready to remove the blade.



7. Remove the blade like this. The bottom will come off automatically. Recycle the old blade.



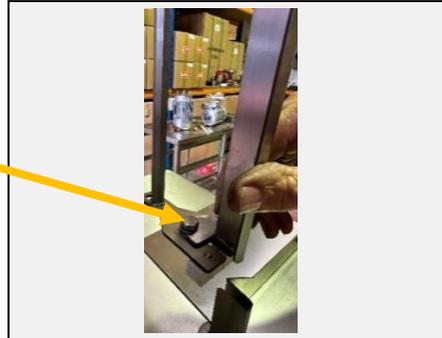
8. Place the new blade over the top wheel as shown. Ensure the blade is positioned in the blade guides.



9. Hook the bottom of the blade around the bottom wheel.



10. Position the blade around the wheel. Return the guide to its original position and tighten the nut.



11. Rotate the blade tensioner in a clockwise direction to secure the blade. Continue turning until an audible click is heard.



12. Close the door.



13. Turn top and bottom knob clockwise to “lock”.



ADJUSTING ALIGNMENT OF TOP WHEEL

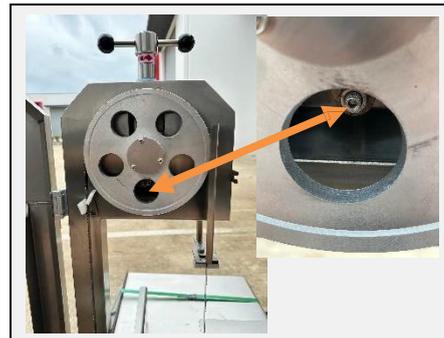
1. Open door.



2. Tools needed:
a. 4mm Allen key
b. ½" spanner



3. Loosen this nut with the ½" spanner ...

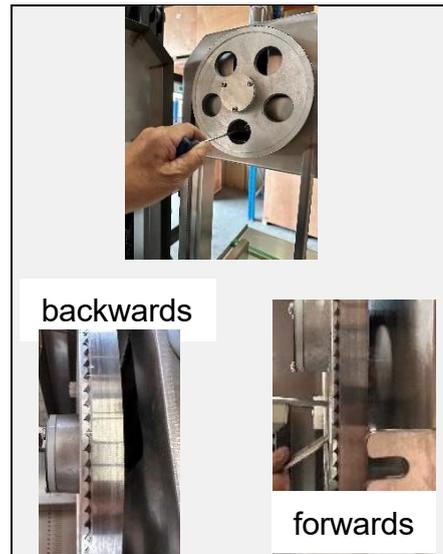


4. ... like this.

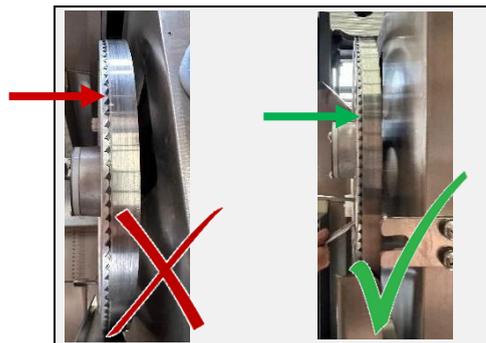


5. and adjust the adjusting bolt with the allen key, a quarter of a turn at a time until the blade is running in the centre of the wheel.

Turning the allen key clockwise will move the blade backwards and turning it anticlockwise will move the blade forwards.



6. Blade must run in the centre of the wheel like this.



CLEANING THE MACHINE

You should clean your meat saw thoroughly after four back-to-back usages and each time you change the processed meat type. This prevents meat contamination which may cause fatal diseases from ingestion / consumption.

1. Unplug the wall plug from the electric outlet prior to cleaning.
2. Use a sanitizing agent to clean and sanitize all parts of the saw that will be in contact with meat or any other food items.
3. Use antibacterial soap to wash the stainless steel fixed and sliding tabletop sections and the sliding-table attachments, especially the thickness fence and meat pusher. Brush the table's blood-draining grooves using a soft-bristled brush. Rinse with warm water.
4. Spray blade, pulley wheels, table, moving parts, etc (not the motor) with Bakers Oil (purchase at any butcher supplies. Wipe off with a damp towel.
5. Clean the inside and outside surfaces of the machine well by washing them off with a hose. Sterilize all surfaces with hot water.
6. Dry the disinfected surfaces well with a soft cloth or with a portable air blower before plugging the machine into the power outlet for reuse.

WARNING: Absolutely, it's crucial to keep water away from the electric components of the Jumbuck SS. The plastic housing provides protection, but it's essential to keep the box securely closed during operation to avoid any risk of water damage.

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Troubleshooting

Fault	Probable Cause	Action
Motor does not work.	Machine not plugged in and switched on.	Plug in and switch on.
	Circuit breaker not on	Switch on circuit breaker
	Safety switch not engaging	Engage safety switch
	If none of the above work	Contact ButcherBuddy Agent to arrange for the repair.
Blade keeps jumping off	Incorrect blade tension	Reset Blade tension. See "How to Do" Guide.
	Pulleys out of alignment.	Contact ButcherBuddy Agent to arrange for the repair.
Blade breaks.	Incorrect blade tension	Adjust blade tension by turning blade tensioner clockwise until you hear a click.
	Incorrect blade (width)	Replace with correct blade
	Blade incorrect length	Replace with correct blade
Rough cut	Meat warm	Chill meat
	Blunt or damaged blade	Replace blade
	Incorrect feed of meat	Adjust your feed of meat.
Blade jumps off wheel	Wheel out of alignment	Set alignment – See Pg 18
	Advanced wheel alignment that includes bottom wheel	In worst case scenarios, the bottom wheel could need adjustment as well but this would need the work of a qualified technician. For assistance, contact your agent or ButcherBuddy.
NOTE: Saw blade is not covered under warranty		

Technical Specification

Model	Voltage	Power	Current	Throat size	Weight (kg)	Blade Length
JUMBUCK SS	240v 50hz	1.5kw	Single Phase	22 X 30cm	55kg	2000mm

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Warranty

The Jumbuck SS comes with a one-year manufacturer’s warranty for structural, electric motor and electronic board defects. The warranty will be null and void if purchaser has modified or used machine for purposes other than it was deigned to do. **Authorized Repairers, appointed by ButcherBuddy / Agent, must do repairs.** Check with your agent **who are the authorized repairers.** In some cases, machines might need to be returned to ButcherBuddy for repairs. The information below is required when making a claim. Please complete the form below and send to your agent, or complete the warranty form online at: - www.butcherbuddy.com.au/warranty

First Name	
Surname	
Address	
State	
Postal Code	
Business Name	
Mobile Number	
Email	
Product	Jumbuck SS
Serial No.	
Date Purchased	
Purchased from:	
Invoice Number	
Notes about the problem	
<p>The machine must be clean and tidy when returned to ButcherBuddy for repairs of a warranty job! If not, a cleaning fee will be charged.</p>	

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BUTCHERBUDDY RISK ASSESSMENT

for Jumbuck, BuddySaw Jnr and BuddySaw Snr

Please note:-

- 🔒 Level of experience of operator and factors such as negligence, fatigue and health not considered for this Risk Assessment
 - 🔒 Use safety signs or labels in locations to remind operators of safety
 - 🔒 **DO NOT USE WIRE MESH GLOVES WHEN WORKING WITH A BANDSAW!**
 - 🔒 **Use cut resistant gloves.**
-
- 🔒 Engage **EMERGENCY STOP** to stop bandsaw immediately.
 - 🔒 Policies and Procedures should be in place where Bandsaws are used.
 - 🔒 Inspections and repairs of Bandsaws should be done regularly.

Environment

Hazard	Harm that the hazard could cause	Level of risk	Likelihood	Controls required
Slippery surfaces	Slips, trips and falls can cause sprains, strains or other soft tissue injuries, back and disc injuries, fractures and dislocated joints, superficial cuts, bruises and lacerations	Medium - Some chance of incident or injury requiring first aid.	Possible - The event could occur under certain conditions.	Install non-slip surfaces e.g., non-slip paint, non-slip safety shoes Warning signs
Loose objects and spillages around BuddySaw	Slips, trips and falls can cause sprains, strains or other soft tissue injuries, back and disc injuries, fractures and dislocated joints, superficial cuts, bruises and lacerations	Medium - Some chance of incident or injury requiring first aid.	Possible - The event could occur under certain conditions.	Maintain cleanliness, orderliness, and dryness in the area surrounding the bandsaw. Bandsaw should be in its own designated area. Operators must wear rubber-soled shoes when using the bandsaw.

Environment continued

Hazard	Harm that the hazard could cause	Level of risk	Likelihood	Controls required
Cluttered workspace and inadequate space to perform tasks	Slips, trips and falls can cause sprains, strains or other soft tissue injuries, back and disc injuries, fractures and dislocated joints, superficial cuts, bruises and lacerations	Medium - Some chance of incident or injury requiring first aid.	Likely - There is a high probability that the event will occur.	Keep area tidy BuddySaw must stand clear from wall and other machines.
Electric cables across work area	Slips, trips and falls can cause sprains, strains or other soft tissue injuries, back and disc injuries, fractures and dislocated joints, superficial cuts, bruises and lacerations	Medium - Some chance of incident or injury requiring first aid.	Possible - The event could occur under certain conditions.	Position machines near wall plugs to avoid using electric cables or arrange cables so they don't obstruct walkways.
Changes in floor height, uneven flooring, sloping surfaces	Slips, trips and falls can cause sprains, strains or other soft tissue injuries, back and disc injuries, fractures and dislocated joints, superficial cuts, bruises and lacerations	Medium - Some chance of incident or injury requiring first aid.	Possible - The event could occur under certain conditions.	Area clearly marked with warning stickers on the floor Place BuddySaw on even non-slip floor surfaces that ensure a firm foothold Physical barriers if needed.
Poorly lit areas	Slips, trips and falls can cause sprains, strains or other soft tissue injuries, back and disc injuries, fractures and dislocated joints, superficial cuts, bruises and lacerations	Medium - Some chance of incident or injury requiring first aid.	Possible - The event could occur under certain conditions.	BuddySaw should only be used in well-lit areas Install lighting or move machine to area that is well lit

Machinery continued

Hazard	Harm that the hazard could cause	Level of risk	Likelihood	Controls required
Noise level	Hearing discomfort	Low - Little chance of incident or injury.	<p>Possible - The event could occur under certain conditions.</p> <p>Under the regulation, noise is excessive where it exceeds the exposure standard of 85 dB(A), over an average of an eight-hour period...</p> <p>Worksafe Queensland</p>	<p>Wearing ear plugs is recommended if reading exceeds (maximum) 85dB or operator feels uncomfortable with noise level. (Earmuffs and reusable earplugs should be cleaned with lukewarm soapy water, thoroughly dried, and stored in an airtight container when not in use to maintain personal hygiene.)</p> <p>Use safety signs or labels in locations to remind operators of safety</p> <p>Decibel App from Google Play or App Store can be downloaded to check decibel reading when the machine is running</p>
Fire / smoke coming from machine	Smoke inhalation Burns	<p>Low - Little chance of incident or injury.</p> <p>Electrical components in a sealed unit.</p>	Possible - The event could occur under certain conditions.	<p>Switch BuddySaw off at wall socket</p> <p>Remove people from room</p> <p>Smoke detectors</p> <p>Annual test and tagging of electrical equipment</p> <p>Electrical safety switch to building and / or to electrical switches in work environment</p>

Machinery continued

Hazard	Harm that the hazard could cause	Level of risk	Likelihood	Controls required
Jumbuck SS on uneven / slippery work surface	Slips, trips and falls can cause sprains, strains or other soft tissue injuries, back and disc injuries, fractures and dislocated joints, superficial cuts, bruises and lacerations	Medium - Some chance of incident or injury requiring first aid.	Possible - The event could occur under certain conditions.	Place BuddySaw on even non-slip surface that ensures that ensure a firm foothold BuddySaw must be in own designated area Floor must be clear of objects and spillage e.g. bits of food etc Keep the electric cord out of footpaths.
Fragments of meat on the BuddySaw table	Removing meat fragments while BuddySaw is in operation can result in slips, trips, and falls. Potential injuries include sprains, strains, other soft tissue injuries, back and disc injuries, fractures, dislocated joints, superficial cuts, bruises, lacerations, or amputations of fingers and hands.	High - Likely chance of serious incident and injury and injury requiring medical treatment.	Likely - There is a high probability that the event will occur.	Ensure that the BuddySaw is powered off before removing any meat remnants from the table. Wait for the blade to stop before removing the bits of meat Keep your eyes on the meat while cutting it
Blade breaks Removal of broken blade	Initially no injury Cuts, scratches when removing blade	Low - Little chance of incident or injury.	Possible - The event could occur under certain conditions.  Cut Resistant Gloves	When the blade breaks , the blade tension will be released which will cause the blade to cease functioning. Wear eye protection is recommended Wear gloves and carefully remove broken blade

Operators

Hazard	Harm that the hazard could cause	Level of risk	Likelihood	Controls required
Meat not being cut evenly	Operator needs to push the meat excessively Blade kicks meat back at the operator	Medium - Some chance of incident or injury requiring first aid.	Possible - The event could occur under certain conditions.	Set tension of the blade. See User manual Replace blunt / dull blade
Electric shock	Injuries, including muscle spasms, palpitations, nausea, vomiting, collapse and unconsciousness, numbness or tingling, headache, burns.	Medium - Some chance of incident or injury requiring first aid. Electrical components in a sealed unit.	Possible - The event could occur under certain conditions.	Safety signs to remind operators of safety procedures Always turn off the machine before cleaning, repairing, or storing it. Electrical cord must be kept away from hot surfaces and must not be damaged Annual test and tagging of electrical equipment Electrical safety switch to building and / or to electrical switches in work environment
Push smaller pieces of meat through the throat by hand	Cut hand / fingers Amputate hands / fingers	High - Likely chance of serious incident and injury and injury requiring medical treatment.	Likely - There is a high probability that the event will occur.	Push the smaller pieces of meat through the throat of the BuddySaw by using the meat guard Warning signs Engage Emergency Stop Mandatory training for operators

Operators continued

Hazard	Harm that the hazard could cause	Level of risk	Likelihood	Controls required
Operator wearing loose clothing, scarves, ties, long hair not tied up, jackets, jewellery and steel mesh gloves could cause bandsaw to pull them towards bandsaw blade	Operator could lose their footing and fall and injure themselves e.g., bruises, broken bones, concussion Cuts and amputations	High - Likely chance of serious incident and injury and injury requiring medical treatment.	Likely - There is a high probability that the event will occur.	Provide training about these hazards and how to prevent them Enforce a dress code Blade guard to be in place Engage EMERGENCY STOP
Do not handle or remove the blade while the bandsaw is powered on and operating.	Fingers / hands cut or amputated	High - Likely chance of serious incident and injury and injury requiring medical treatment.	Likely - There is a high probability that the event will occur.	Check that the machine is switched off and wall plug is removed from wall socket. Wait until it has fully stopped. Safety Signage for "Safe Operating Practices" in the Workplace Area
Operators are not familiar with the operation of the machine	Cut or amputate Fingers / hands	High - Likely chance of serious incident and injury requiring medical treatment	Likely	Read User Manual provided with machine Operators training mandatory Safety Signage for "Safe Operating Practices" in the Workplace Area

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